

SK Shank Drill Chuck Arbor

Brief introduction

SK40-B18-40 Drill Chuck Arbor Drilling Machine, The connecting rod is mainly used for drilling and milling machine used in drill chuck, generally used for lathe, milling machine, machining center machine etc.. Connecting rod using the alloy structure steel, the hardness reached 58-62 degrees, the speed of up to 12000 rpm.

Specifications

Material:20CrMnTi

Harded:HRC58-62

Run out is less than 0.005mm

Tool holders arranges cover BT30/40/50,CAT30/40/50,DIN69871A30,40,50

Three kinds of cooling A:without cooling supply AD:central cooling supply

AD/B:central cooling supply and with inernal coolant through the collar

Balanced tool holder available G6.3=12000rpm G2.5=20000rpm

Model	L	D	d1	d2	
SK30×B12-40	106.3	50	12.065	45	M12×1.75
SK30×B16-40	111.8	50	15.733	45	M12×1.75
SK30×JT16-40	111.8	50	17.17	45	M12×1.75
SK40×B12-40	126.9	63.55	12.065	50	M16×2
SK40×B16-40	132.4	63.55	15.733	50	M16×2
SK40×B18-40	140.4	63.55	17.78	50	M16×2
SK40×JT16-40	132.4	63.55	17.17	50	M16×2
SK50×B12-40	160.25	97.5	12.065	80	M24×2
SK50×B16-40	165.75	97.5	15.733	80	M24×2
SK50×B18-40	173.75	97.5	17.78	80	M24×2
SK50×JT16-40	165.75	97.5	17.17	80	M24×2